

Work Order ID 67815

Friday, April 01, 2011 11:17:05 AM



Page 1

Item ID: D120-639-011

Revision ID:

Item Name: Tungsten Carbide Wearplate

Start Date: 3/31/2011 Start Qty: 2.00

Required Date: 4/1/2011 Req'd Qty: 2.00

Reference: RMA RA111165 *RETURN*

Approvals: Process Plan: *[Signature]* Date:

QC: Date:

Accept



Setup Start



Stop



Cust Item ID:

Customer: CU-DAR001

Run Start



Stop



Tooling:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr	Revision Nbr
DSI 9223	Rev A
IIN-D120-639	Rev A

0.00

0.00

Sublog

0.00

0.00

100



QC

Quality Control

Memo

INSPECT RA111165

110



Packaging

Packaging

Memo

RE-IDENTIFY/REBAG PARTS

11/4/13 SP (20)

Work Order ID 67815

Friday, April 01, 2011 11:17:05 AM



Page 2

Item ID: DI20-639-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Tungsten Carbide Wearplate

Start Date: 3/31/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/1/2011 Req'd Qty: 2.00

Customer: CU-DAR001

Reference: RMA RA111165

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

11/04/14 (2)

130

0.00



Packaging

Memo

0.00

Packaging

RE-PACKAGE PER PPP
USING NEW B/N

Reot

11/4/14 (20)

CH6002

140

QC 21 Final Inspection
WORK ORDER Release

11/4/15

MF

11-04-14

Picklist Print

Friday, April 01, 2011 11:17:02 AM

Page 1

Work Order ID: 67815

Parent Item: D120-639-011

Parent Item Name: Tungsten Carbide Wearplate



Start Date: 3/31/2011

Required Date: 4/1/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D 02.09.13 Re-format, Added MS27130-S30 KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D120-639-011

Manufactured

No

Each

4.0000

2



Tungsten Carbide Wearplate

Location

Loc Qty

Loc Code

FG

2

39554

2

FG033

2

66658

2

55805 CHG002.